

ROCK WATER STOP

PVC profile water stops for joint sealing

Product Description

ROCK WATER STOP are flexible waterstops based on plasticized PVC, produced in specific profiles to seal construction and expansion joints when cast in concrete. They are available in a range of different sizes and types according to their use.

Uses

ROCK WATER STOP are used to waterproof construction- and expansion joints in concrete structures such as those in water retaining structures - Including reservoirs, canals, sewage plants, dams, swimming pools etc. Plus those in the watertight construction of many buildings and structures including large basements, underground car parks, subways and sea walls etc.

Characteristics / Advantages

- High quality PVC for long durability
- Suitable for high water pressure
- Easy to weld on site
- Many different sizes and types available, dependent on the application

Tests

Approval / Standards

ROCK WATER STOP have been tested in accordance with:
 BS 903, BS 2571 (May 2006)
 ASTM D 412-75 (04.07.00)
 ASTM D 638 (06.05.01)

Product Data

Form

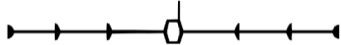



Colours


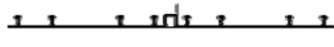
For construction joints	Types V, AK, AR, Forte	Grey - black
For expansion joints	Types DK, O, M, NOQ, DR	Yellow
Oil- and bitumen resistant waterbars	See separate details	Green

Packaging

10 m rolls
 15 m rolls
 30 m rolls
 Dependent on type and size.


Types

Uses		Type	Width cm	Roll length m	Nominal thickness mm (±10%)	Water pressure resistance m	
For construction joints	Centrally placed Waterbars Installation in the centre of concrete structures. Easy anchoring of ROCK WATER STOP to reinforcement with special fixing clips.	V-15	15	30	2.5 - 5.0	5	
		V-20	20	30	3.0 - 7.0	15	
		V-20 L	20	30	2.0 - 4.0	15	
		V-24	24	30	2.5 - 4.0	15	
		V-32	32	30	2.5 - 5.5	25	
	Reinforced	AK-19	19	30	2.5 - 3.5	5	
		AK-24	24	30	3.0 - 4.0	15	
		AK-32	32	30	3.0 - 4.0	25	
	Forte-19	19	30	3.0	5		
	Forte-24	24	30	3.0	15		
	Forte-32	32	30	3.5	25		
	For expansion joints		DK-19	19	30	3.0	5
			DK-24	24	15	3.0	15
DK-32			32	15	3.0	25	
 Max. 20 mm expansion and 10 mm shear movement		O-15	15	15 and 30	2.5	5	
		O-20	20	15	3.0	5	
		O-20 L	20	15	2.0 - 3.5	5	
		O-22	22	15 and 30	3.5	10	
		O-22 L	22	15	2.5 - 4.0	10	
		O-25	25	15	3.5 - 5.0	15	
		O-25 L	25	15	2.0	15	
		O-30	30	15	4.0 - 8.0	25	
		O-32	32	15	3.5 - 5.0	150	
O-32 L		32	15	2.5	25		
 Max. 10 mm expansion and 5 mm shear movement		NOQ-15	19.5	15	2.0 - 3.0	5	
		NOQ-22	27	15	3.0 - 4.0	15	
		 Max. 40 mm expansion and 30 mm shear movement	M-22	22	15	5.0	5
M-25			25	15	2.5 - 5.0	15	
M-35	35		15	4.0 - 7.0	150		
Construction joints	Surface Waterbars Installation on the surface of concrete structures	AR-20*	20	15	3.5	5	
		AR-25*	25	15	3.5	10	
		AR-28	28	15	3.5	15	
		AR-31	31	15	4.0	15	
		AR-50**	50	15	4.0	25	

Uses		Type	Width cm	Roll length m	Nominal thickness mm (±10%)	Water pressure resistance m
Expansion joints	Max. 10 mm expansion and 5 mm shear movement (DR-21*, DR-26*) 	DR-21*	21	15	3.5	5
		DR-26*	26	15	3.5	5
	Max. 10 mm expansion and 10 mm shear movement (DR-29, DR-32, DR-50) 	DR-29	29	15	3.5	15
		DR-32	32	15	4.0	15
		DR-50	50	15	4.0	25

* With 4 pins
** With 8 pins

Joint Finishing Types

Max. 10 mm expansion and 5 mm shear movement 	Type	Width cm	Roll length m	Nominal thickness mm (±10%)	Water pressure resistance
	FA 3 - 10	3/10	10	~ 5	Not resistant

The waterpressure resistance for each waterbar as shown in the tables are indicative figures based on experience and subject to a proper cast of the waterbar into the concrete. The figures only indicate the waterpressure resistance of the Rock Water Stop.

Junction / Jointing Pieces:

A wide range of standard junction pieces are available for jointing. All have a 30 cm free wing, allowing easy butt-welding on site. For the supply of non-standard sections, drawings must be provided giving the exact details and measurements required.

Types of junction:

- Cross piece flat
- Cross piece vertical
- T-piece flat
- T-piece vertical
- L-piece flat
- Corner piece vertical (pins inside or outside)

Special Waterbar Types (available on request):

- Bitumen and oil resistant Waterbars
- NBR-Waterbars
- Polyolefin Waterbars
- Additional Waterbars or specialised types and other custom made products can be produced according to our clients specification on request

Storage

Storage Conditions / Shelf-Life 60 months from date of production if stored in unopened, undamaged and sealed original packaging, in dry conditions at temperatures not exceeding +30°C. Protect from UV light.

Technical Data

Chemical Base Plasticized Polyvinyl Chloride (PVC-p)

Density ~ 1.4 g/cm³ (± 0.1 g/cm³)

Service Temperature -35°C to +55°C

Mechanical / Physical Properties

Tensile Strength	Waterbars for construction joints: $\geq 10 \text{ N/mm}^2$	(DIN 53455)
	Waterbars for expansion joints: $\geq 10 \text{ N/mm}^2$	(DIN 53455)
Tear Strength	Waterbars for construction joints: $\geq 12 \text{ N/mm}$	(DIN 53507 A)
	Waterbars for expansion joints: $\geq 12 \text{ N/mm}$	(DIN 53507 A)
Shore A Hardness	Waterbars for construction joints: 70 ± 5 , (Type Forte: 80 ± 5)	(DIN 53505)
	Waterbars for expansion joints: 70 ± 5	(DIN 53505)
Elongation at Break	Waterbars for construction joints: $> 200\%$	(DIN 53455)
	Waterbars for expansion joints: $\geq 300\%$	(DIN 53455)

Resistance

Chemical Resistance	Permanent Exposure: Water, seawater and sewage at temperature of $+23^\circ\text{C}$
	Temporary Exposure: Dilute inorganic alkalis, mineral acids and mineral oils

Alkali Resistance	Approved according to the specification of CRD-C 572-65
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System Information

Application Instructions

Application Method / Tools

Centrally Placed Waterbars:

Installation in the centre of the concrete structures. Easy anchoring of **ROCK WATER STOP** to reinforcement with special fixing clips (5 pieces per m').

Centrally Placed Reinforced Waterbars (Type Forte):

Installation as with centrally placed waterbars. Due to their external reinforcement **ROCK WATER STOP** Type Forte are more dimensionally stable and less fixing clips are necessary (approx. 2 pieces per m').

Surface Waterbars:

Installation on the surface of the formwork or on the surface of the base / drylean blinding concrete.

Joint Finishing Types:

Installation by pushing onto the formwork or onto the joint lining.

Welding:

ROCK WATER STOP are made from thermoplastic PVC, and can therefore be heat welded easily. The ends must be secured into a welding clamp (available for each type) and cut precisely. Then the cut edges must be heated with suitable welding equipment (also available), until an even, molten bead of PVC appears. The welding equipment is then removed and the molten ends pressed firmly together immediately.

The welding temperature is $\sim +200^\circ\text{C}$.

Notes on Application / Limitations

In situations with negative water pressure surface waterbars cannot be used.

Value Base

All technical data stated in this Product Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.



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